

Certificate of Conformity of the Factory Production Control

2195-CPR-2509801

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Hot finished structural hollow sections of non-alloy and fine grain steels

(tested for performance for the characteristics described in Annex 1 which is an inseparable part of this certificate)

produced by the manufacturer

ÇAYIROVA BORU SANAYİ ve TİCARET A.Ş.

Rıhtım Caddesi No:44 Kadıköy / İstanbul – Turkey

and produced in the manufacturing plant

ÇAYIROVA BORU SANAYİ ve TİCARET A.Ş.

Osmangazi Mah. Aşıroğlu Cad. No:170 Darıca/Kocaeli - Turkey

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

EN 10210-1: 2006

It is proof that the performance characteristics specified in the audit report numbered CPR-207/25, which is an integral part of this certificate and is annexed to this certificate under system 2+, are implemented and that all requirements of the Factory Production Control determined for these performances are compliant. This certificate was first issued on 08.04.2025 and will remain valid as long as neither the harmonised standard, the construction product, the assessment and verification of constancy of performance methods nor the manufacturing conditions and factory production control in the factory are modified significantly, unless suspended or withdrawn by the notified factory production control certification body. The certificate is supported through annual surveillance audit and is reissued after each surveillance audit.

Validity Date : 08.04.2029

Period Validity Date : 08.04.2026



Rukiye BALKAN
Deputy General Manager



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Annex 1

Intended uses;

To be used in metal structures or in composite metal and concrete structures.

Controlled Performance Characteristics;

- Dimension and Shape Tolerances,
- Yield Strength,
- Elongation,
- Tensile Strength,
- Impact Strength,
- Weldability.

Certification Scope:

Steel Grade	Section	Sizes
S235JRH	Circular hollow sections	Outer Diameter: Ø 17.20 mm to 323.90 mm, wall thickness: 1.8 mm to 12.00 mm
S275J0H	Square hollow sections	Outer Diameter: min 200x200 mm, max 250x250mm Wall thickness: 3.60-10.00 mm
S275J2H		
S355J0H	Rectangle hollow sections	Outer Diameter: min 250x150 mm max 300x200mm Wall thickness: 3.60-10.00 mm
S355J2H		


Rukiye BALKAN
Deputy General Manager

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