



TÜV
AUSTRIA

CERTIFICATE

The certification body of TÜV AUSTRIA GMBH
certifies that

ÇAYIROVA BORU SANAYİ VE TİCARET A.Ş.
Osmangazi Mah.Aşıroğlu Cad.No170
Darıca / KOCAELİ / TÜRKİYE

has met all necessary quality requirements for
welding according to

EN ISO 3834-2

Date of audit: **12.09.2024**

This certificate is valid for the following products or service ranges:

**Production and Sales of ERW Pipes from 17mm to 325mm O.D. and
Foreign Trade, Customs Clearance, Management and Administrative
Organization Activities**

Date of expiry: **02.09.2025**

Certificate No.: **HZ-02515-24-TR-HAC**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!
The certificate keeps valid, if the TÜV AUSTRIA GMBH performs the annual surveillance.

Leonding

PLACE

30.09.2024

DATE

Mastnak Alexander
Dipl.-Ing.

CERTIFICATION BODY



**TÜV AUSTRIA
GMBH**
Deutschstraße 10
A-1230 Wien



Proof of compliance with the „Welding quality requirements“

according to EN ISO 3834-2

Verification of the requirements and technical review	SP.512 Marketing Procedure
Subcontracting:	SP.55 Procurement Procedure
Welding personnel:	ÖMER ACAR, IWE
Material Group:	Group 1.1 & 1.2 Acc. to ONR CEN ISO 15608
Personnel for monitoring and testing:	26 personnel QC staff
Equipment:	PL.BKM.44.01 Maintenance Plan
Welding and associated activities:	783 according to EN ISO 4063
Welding consumables:	according to EN ISO 14175, EN ISO 14341, EN ISO 2560, EN ISO 636, EN 12072
Storage of raw materials:	SP.54 Transport, Storage, Packaging, and Shipment Procedure
Heat treatment:	N/A
Monitoring and testing related to welding:	PL.KAL.61.03 ITP
Non-compliance and corrective measures:	SP.63 non-conformity product procedure
Calibration and validation of measuring, monitoring and testing equipment	Calibration List Integrated to ERP software
Labelling and traceability:	SP.53 Identification of Product and Traceability Procedure
Quality reports:	SP.40 Documented Data Management Procedure
For additional information see: --	

Leonding, 30.09.2024

Certification body of
TÜV AUSTRIA GMBH



Dipl.-Ing. Alexander Mastnak
Certification responsible